



Description:

The Terwin 2000 series transducers have been designed to meet the most exacting requirements in modern day extrusion technology. Fitted with the unique Di-Hard™ diaphragms, these transducers are suitable for extrudate temperatures up to 450°C / 842°F and are resilient against attack from most abrasive or corrosive products.

The 2000 series incorporates unequalled mechanical and electrical design features to overcome the problems of large zero and span shifts caused by changes in process temperatures. This has only been obtainable in the past with transducers that utilise a liquid filled system incorporating substances such as Mercury or Sodium Potassium. All Terwin 2000 series transducers are constructed throughout from stainless steel and DO NOT employ any toxic substances, thus allowing them to be used on machines involved in the process of food, film or pharmaceutical products.

When it is required to measure temperature as well as pressure, the 2000 series is available with type "J" or "K" integral thermocouples. Standard thermocouples have grounded junctions.

The 2000 series is also available with a variety of head and connection / calibration types.

Advantages:

- ✓ Accuracy ±0.5% (typically ±0.25%).
- √ 4 x thicker Di-Hard™
 abrasion / corrosion
 resistant diaphragm.
- ✓ Stainless steel construction throughout.
- Compatible with food, film and pharmaceutical applications.
- ✓ DOES NOT contain

 Mercury, NaK (sodium

 Potassium or any other

 toxic product to

 contaminate the

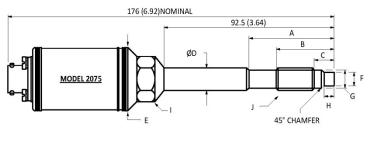
 extrudate.
- ✓ Compliant with EN50082

 part 1 and EN55022-1987

 class A.
- ✓ Protected by UK patent
 No. 2,153,538 USA patent
 No. 4,625,559 and
 European patent No.
 0156081.
- ✓ Suitable for extrudate temperatures up to 450°C / 842°F.
- ✓ Interchangeable with most other brands.



Stem length options:

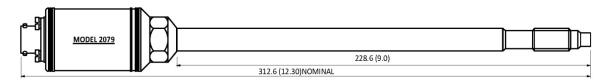


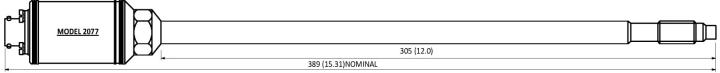


mm (INCHES)	DIMENSION		
47 (1.85)	А		
31.3 (1.23)	В		
12.2 (0.48)	С		
12.7 (0.50)	D		
35.0 (1.38)	E		
7.77±0.03 (0.306±0.001)	F		
10.49±0.03 (0.413±0.001)	G		
5.54±0.12 (0.218±0.005)	Н		
22 A/F	I		
1/2-20-UNF-2A	J		

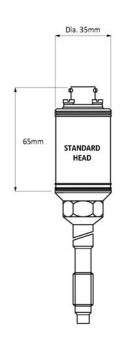
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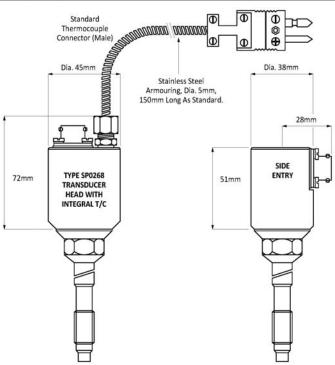
A to J dimensions are common to all standard models listed.





Head options:







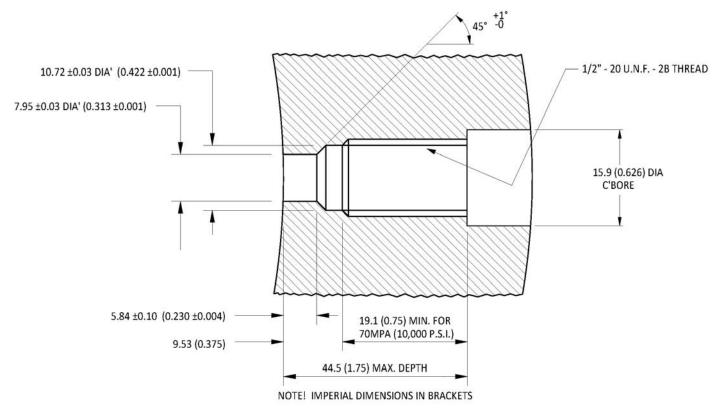


Specifications

Standard Pressure Ranges:	psi	0-1,500	0-3,0	000	0-5,000	0-7,500	0-10,000	0-15,000		
	bar	0-100	0-20		0-350	0-500	0-700	0-1,000		
	0 100 0 200 0 300 0 700 0 1,000									
	psi 0-500 thru to 0-30,000									
Available Pressure Ranges	bar									
	Standard ranges: Non-standard ranges:									
Combined Error	Within ±0.5%. F.R.O. (Typically ±0.25%)				Within :	Within ±1%. F.R.O. (Typically ±0.5%)				
Repeatability	Within ±0.1% F.R.O.									
Resolution	Infinite									
	•									
Manine Duccessor	2 x full range or 25,000psi (1,700 bar) which ever is less.									
Maximum Pressure:	On 30,000psi (2,000bar) sensors, the maximum pressure is 35,000psi (2,400 bar).									
Body Material	17-4PH Stainless steel.									
Diaphragm Material	Terwin Di-Hard ™ Extra Thick, Abrasion / Corrosion Resistant Long Life Diaphragm									
	Titanium	Nitride (TN)		Hastell	oy C276 (H)	Double Chromium Nitride				
		. ,		riasten	Oy C270 (11)		(DCN)			
Optional Diaphragm Coatings		ditional anti-abrasion Additional anti-corrosion			ion	Out performs TN and H				
	resistance and to prevent		t ´`	resistance.			coatings in most applications.			
	thread gailing.									
Mounting Torque	20ft lbs (27Nm) (240 inch/lbs)									
0. 1 171 10.										
Standard Thread Size		1/2"-20UNF-2A								
Available Thread Size Adaptor	M18 x 1.5mm									
Electrical Specifications										
Excitation Configuration	5-12V D.C.									
Bridge Resistance	Four-arm bonded foil Wheatstone bridge strain gauge									
bridge Resistance	350Ω ±10%									
Output	3.0mV/V D.C. ±10%									
Zero Balance	±5% F.R.O.									
Internal Negative Shunt Calibration	6-wire 80% F.S.O. ±0.1% - Other calibration types are available.									
micrial regarde share canalation	Cannon									
	6-Pin	8-Pin				Cannon	6-Pin	½"-NPT		
Electrical Connectors	(D6)	(D8)	9-Pin		2-Pin	6-Pin	(BC)	direct		
	PT02A-10-	PT02E-12-	(D9)	(D12)	(G)	(Barber	cable		
	6P	8P				(Gentran)	Coleman)	outlet		
Integral Temperature Sensors	"J" I/C					"K" C/A				
Maximum Diaphragm Temperature	450°C / 842°F									
Maximum Strain Gauge Temperature	200°C / 392°F									
Zero Shift Due To Temperature Change	<0.01% F.S.O./°C or <0.02% F.S.O./°F									
Span Shift Due To Temperature Change	<0.01% F.S.O./°C or <0.02% F.S.O./°F									
			•							



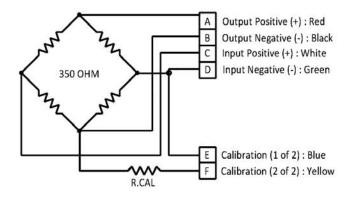
Recommended Port Dimensions for ½"-20UNF Threaded Transducers:



All diameters to be concentric to within 0.05 (0.002) T.I.R.

Terwin 2000 Series Standard Wiring Connections:

"D6" PRESSURE TRANSDUCER



"D8" PRESSURE / TEMPERATURE TRANSDUCER

