



## SPECIFICATIONS

Item No.: DMI820

Desc: Digital Display Inclinator

### Production implementation standard reference

- Enterprise quality system standards: ISO9001: 2008 standard (certification number: 128101)
- Tilt sensor production standards: GB / T 191 SJ 20873-2003 inclinometer general specification of Level
- The Academy of metrology and quality inspection Calibrated in accordance to: JJF1119-2004 Electronic Level calibration Specification
- Software development reference standard: GJB 2786A-2009 military software development General requirements
- Product environmental testing standards: GJB150
- Electromagnetic anti-interference test standards: GB / T 17626
- Version: Ver.09
- Date: 2014.4.17

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## DMI/SMI/WMI810

- ✓ 无线传输
- ✓ 最高精度:  $<0.003^\circ$
- ✓ 重复性:  $0.003^\circ$
- ✓ 角度分辨率:  $0.001^\circ$
- ✓ 最大测量范围:  $\pm 90^\circ$

## General Description

DMI820 is a digital display inclinometer which took RION company three years to develop professional for various industry angle controlling and measuring. The core of this product is using the micro-mechanical control principle, dual-core measurement unit, can use the Y-axis to compensate X-axis during the measurement process, and then to use RION patent interleaved and temperature compensation model algorithm to play absolute operation advantages of the micro-mechanical electronic principles, to ensure that the instruments measurement with the long-term stability and repeatability. DMI820 is a uniaxial 90deg measurement, resolution  $0.001^\circ$ , the highest accuracy  $<0.005$  degree full-scale, fast response, stable data, products specially designed for the sides and bottom with magnetic adsorption installation, both sides of the benchmark can be measured and using normally, very convenient to use. In addition, supporting the selection of DMI820 (SMI820) with the use of separate measurement, used in combination with the Division HCA series tilt sensor, the transmission mode wireless or wired optional, wireless using one-to-one band transmission, transmission straight line distance  $> 10\text{m}$ , the cable transmission standard 1 meter (can be customized long distance), DMI820 series has strong scalability, convenient & practical application and industrial reliability, has absolute cost advantage and has an absolute competitive advantage in the international market!

## Features:

- Best accuracy:  $<0.003^\circ$
- Repeatability:  $0.003^\circ$
- Angle resolution:  $0.001^\circ$
- Maximum measuring range:  $\pm 90^\circ$
- User can set the alarm value by himself
- Data store function
- Absolute/Relative measurement can switch
- Both sides and bottom can measure
- Double benchmark strong magnet installation
- Working Temperature:  $-10^\circ \sim +70^\circ\text{C}$
- Auto-angle interleaved compensation function
- Auto temperature drift compensation
- User can calibrate ZERO by himself
- Built-in rechargeable industry batteries
- Night vision four colors screen
- IP54 protection class
- $^\circ/\text{mm}/\text{m}$  Dual units switch function
- Filter frequency optional
- Three kinds of measurement mode selectable (radian, angle, mm)

## Application :

- Building construction
- Automobile four-wheel testing
- Road slope
- Machinery installation
- Piping installation
- Industrial platform
- Turntable testing
- Pan unit angle detection
- Production jig
- Medical instruments

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## Technical Data

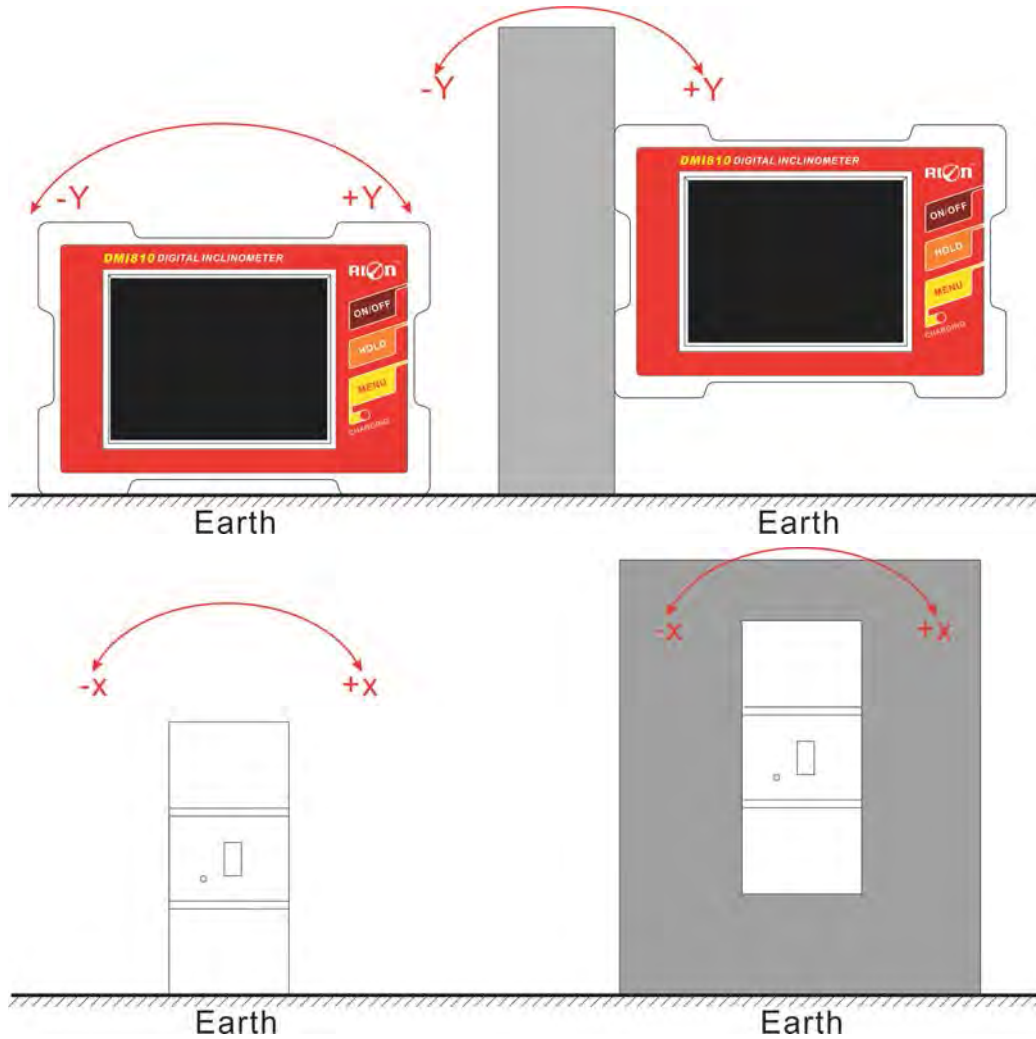
Parameter	DMI820-15	DMI820-30	Unit
Angle Measuring range	DMI820:±15 ° ;	DMI820:±30 ° ;	°
MM measuring range	267	577	mm
Measuring axis	Single axis	Single axis	
The highest measuring accuracy	<0.005 ( Full measuring range)	<0.01 ( Full measuring range)	°
Angle Measuring resolution	0.001	0.001	°
MM measuring accuracy	0.1	0.2	mm
Three measurement mode selectable	radian, angle, mm measuring can be selected		
MM measuring res	0.02		mm
LCD	64 true colors night vision display screen		
LCD visible area size	L57.6*W43.2		mm
Working temperature	-10°~ +70°C		°C
Working humidity	85		%RH
Power supply	3.7VCharging Lithium battery		V
Ideal charging time	3~4		h
Battery sustainable charging times	11		h
Equipped with PC software	VC software		
Data output signal	USB1.1		
Connect plug in	Standard 5Pin USB connector		
Shock resistance	10g@11ms、3Times/Axis(half sinusoid)		g
Shock Impact	10grms、10~100Hz		g
Weight	300		g
Waterproof grade	IP54		
Material	Metal		
Size	L107*W75*H27.1mm		mm

## Ordering information :

Item No.	Desc.
DMI820-15	Standard dual-axis digital display inclinometer $\pm 15^\circ$
DMI820-30	Standard dual-axis digital display inclinometer $\pm 30^\circ$

E.g:DMI820-15 is standard Dual-axis digital display inclinometer with measuring range  $\pm 15^\circ$

## Measuring direction



### Contact Details:

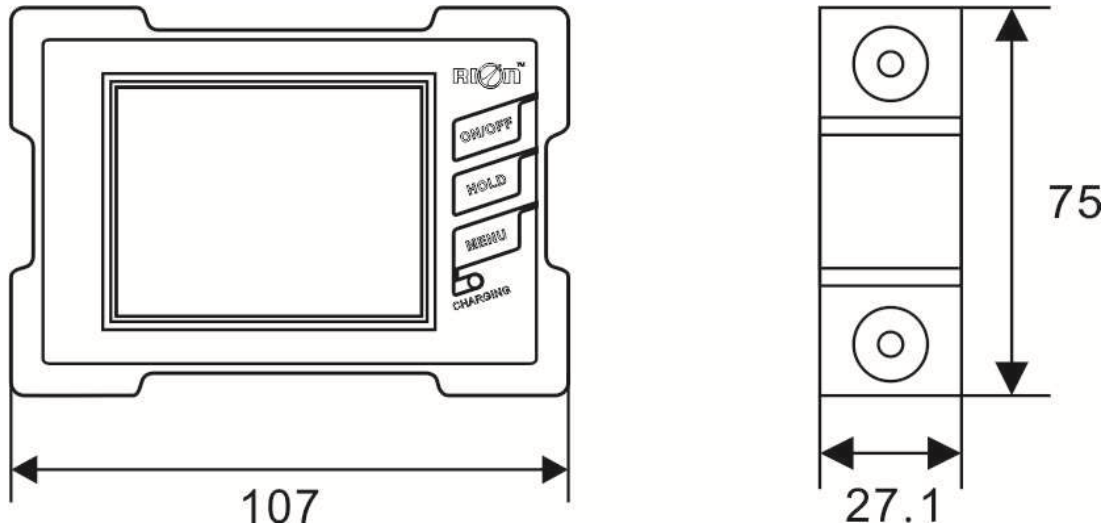
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## Product Dimension diagram



Product appearance size: L107\*W75\*H27.1mm

## Product Functions:



**ON/OFF:** Press for 2seconds to power on or off ;

**HOLD:** This key to lock the current data, convenient customer records;

**MENU:** Press MENU menu disappears, then re-press appears..

**RESET HOLE:** If the instrument occur a crash in working, key can't operation, can use the needlepoint hard object to insert into the hole for touch the button;

**USB JACK:** For charging purposes or USB1.1 protocol output data ;

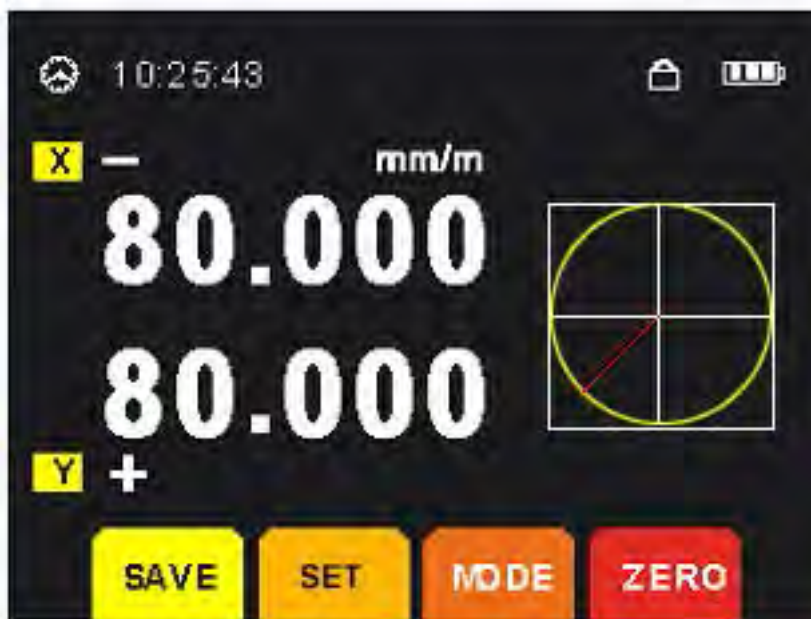
**WARNING LIGHT:** Charging warning lights, lights up means is charging, light off means has been filled with power then can take off the charger .( In order to keep the battery with a long life please don't use it as much as possible when it is charging with power.)

### Functional menu instructions :

- 1.ON/OFF press 3 seconds or so, when heard “beep...”Let go,startup/shutdown .
- 2..Press “HOLD” button to lock , re-press to unlock , Upper right corner of the monitor icon display.
3. Press MENU menu disappears, then re-press appears..
4. Press the “ MENU” and “HOLD” keys at same time to enter the touch screen calibration.

**4.1** Click “OK” enter into nex step ,click “EXIT” to Exit touchscreen calibration.

**4.2** Click the red dot with a small pen to move the red finish four points automatically exit calibration.



- 、Click the SAVE button to enter the touch screen save option
  - A. DELETE ALL DATA
  - B. SAVE THE SINGLE POINT
  - C. SAVE MULTIPLE POINT (Saved frequency selectable 1, 5, 10, 20)
  - D. Click “OK “to choose “success”
  - E. EXIT Give up selection to keep the original

Select “save the single point” to enter into interface



Save then click **START** ,Saved the related data in SD card , and display at the right corner of the interface , Right corner of the six sets of data can be displayed, and then refresh

**ABS/ZERO** Switch keys

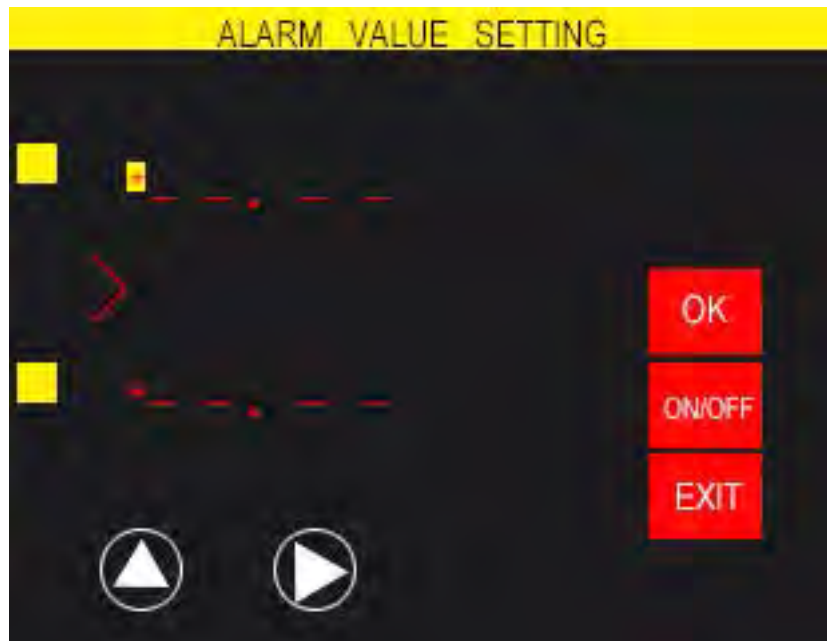
**EIXT:** Exit saving function

## 二、**SET**

Click the **SET** button to enter the setup interface six button options and features:

- A. **ALARM** : Angle alarm value setting
- B. **CALI.** : Calibration setting
- C. **FILTER** : Filter frequency setting
- D. **DATE** : Date setting
- E. **FAC.RESET** : Factory default setting
- F. **EXIT** : Exit the setting interface

A.**ALARM**



1. Click ON / OFF and open the angle alarm setting, display numbers, closed setting then shows "-----."
2. Click on the X or Y axis data point select the appropriate axis angle setting.
3. Click the up: Changing the corresponding bits of data and symbols.  
Left: Change the corresponding bit of the direction keys.  
Angle symbol is +: When the angle is greater than the corresponding alarm  
-: When the angle is less than the corresponding alarm  
+ / -: Outside this range alarm

**For example:**

**Set X: +03.00 means when the X axis angle +3.3, is greater than 3 degrees then alarm;**

**Set Y: -04.00 means when the Y axis angel -4.6 ,is less than -4 degrees then alarm;**

**Set Y: + / -05.00 angle when the Y axis angle -6, exceed -5 to +5 degrees then alarm**

4. Click "OK " to save the setting angle, then to take effect
5. EXIT: Exit set the angle saving

#### **B. CALI**

**Click" OK" then to operate according to related action**

#### **C.FILTER**

Default 20HZ

Select 1HZ : Output frequency after filtering

OK : Select success

EXIT : Exit selection

#### **D.DATE**

Setting data & time to display the correct time of saved data

**To the left: choose the time (date) (month) (year), the location of the hours,minutes**



and seconds, recycled

The up button: adding the corresponding value

The down keys: reduce the corresponding numerical values

OK: save Settings

EXIT: quit Settings date interface, no save

## E.FAC.RESET

Restore the factory Settings

The parameters of the recovery has alarm value, filtering frequency, calibration angle

### 三、 Unit mode selection

MODE press each time to display unit mode change DEG, degree, minutes and seconds, mm/m switching cycles

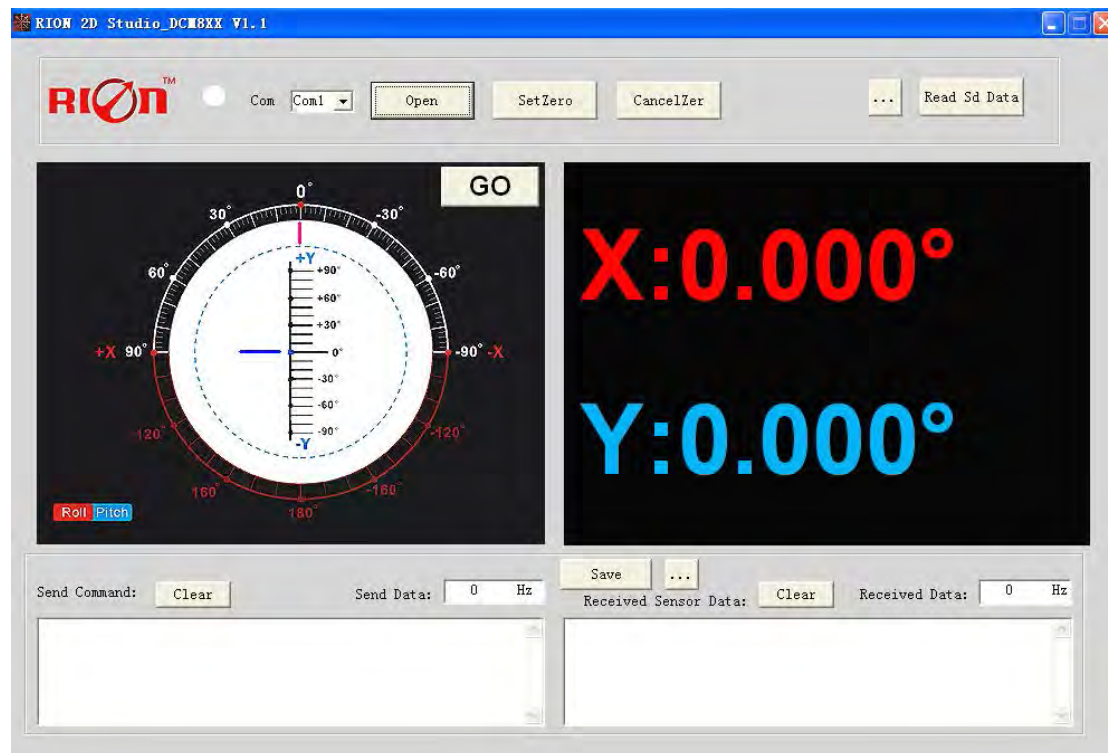
### 四、 ZERO/ABS : Absolute Relative

ZERO: click to set the current angle to ZERO

ABS: click on the switch to absolute zero

五、 When crashing to restart with needle to press the holes under the lamp to reset

六、 Charging and upload the SD card to access the data using the software to store data



## Products maintenance :

1. The digital display angle instrument using 3.7 V rechargeable lithium battery, in order to improve the battery life, please recharge when the battery not completely to be used out.
2. Press power ON without digital display, please recharge in time.
3. The instrument reliability and can be used in the vibration environment, please don't high-altitude fall the instrument to avoid cause permanent damage.
4. If found instrument damage please don't disassemble it by yourself, please contact us at first for professional guidance , such as personal removed , subject to manufacturer shall refuse to repair.

## Warning :

- 1.This product has a high precision sensor and information processing circuit, it is forbidden to drop impact or to tear open outfit, otherwise the consequence is proud.
2. Don't press the multiple keys at the same time, it is easy to affect the service life of the Product.
- 3.This product should be placed in a safe place where Children can not touch.

Whilst every effort has been made to ensure the accuracy of this specification, we cannot accept responsibility for damage, injury, loss or expense from errors or omissions. In the interest of technical improvement, this specification may be altered without notice.

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